

# FONTARGEN A 384

## Copper-free silver brazing alloy



DIN 8513: L-Ag72Zn  
EN ISO 3677: B-Ag72Zn-710/730

### Composition, typical analysis (% w/w):

Ag	Zn
72	28

### Mechanical and physical properties:

Working temperature: 730 °C  
Melting range: 710 - 730 °C  
Specific gravity: 9.8 g/cm<sup>3</sup>

### Characteristics / Applications:

Corrosion-resistant, copper free silver brazing alloy for joints of alloyed and unalloyed steel. The brazing seam is suited for ammonia in liquid or vapour form. This brazing alloy is mostly used in the heating and cooling industry.

### Heat sources:

Acetylene torch, induction and resistance heating

### Flux:

F 300 - Series

### Availability:

Bare rods	Coated rods	Wire	Foil	Preforms	Powder	Paste
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

13/10/JL/1