

FONTARGEN A 665

Zinc-bearing aluminium soft solder



DIN EN ISO 3677: S-ZnAl22-420/480
Flux: F 600 ZA
Highly active special flux for the soldering of aluminium. For a quality ensured soldering process, only a small amount is needed.
Flux activity range: 400 – 500°C

Composition, typical analysis (% w/w):

Zn	Al
78	22

Mechanical and physical properties:

Melting range: 420 - 480 °C
Specific gravity: 5.4 g/cm³

Characteristics / Applications:

Soft solder for joints on aluminium and aluminium alloys. Suitable for aluminium/copper-joints in the heating and cooling industry. Aluminium solder with low melting point.

Removal of brazing flux residues:

Brazing flux residues can be removed by brushing in hot water.

Heat sources:

Induction, flame

Availability:

Bare rods	Coated rods	Wire	Foil	Preforms	Powder	Paste
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13/10/JL/1